# **EQUIPMENT SOLUTIONS**

For the Forestry Industry





# **SAMUEL SLP-25**

# Compression Strapping Machine for the Lumber and Panel Industries



Multiple magazine bunk dispensers



Automatic top and bottom edge protection using flat fibreboard protectors



Compression system



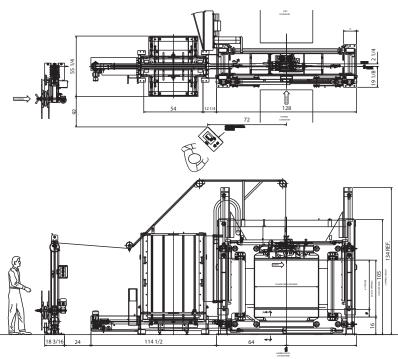
Independent bunk locator

# **FEATURES**

- Rugged structural steel tube makes it the strongest and heaviest in its class and resists torsional stresses during compression
- Top platen safety pins support the weight of the raised top platen during service work
- Rack and pinion equalizer for positive load squaring and maintenance free operation
- Flat fibre edge protectors are available on all corners for complete package protection
- Up to 25,000 lbs. top compression and up to 21,000 lbs. side compression

- Allen Bradley Compact Logix based control system with diagnostics
- Automatic multiple magazine bunk dispenser for total automation
- Available VK30 polyester strapping head with floating head mount
- Available VS 11-LE sealless steel strapping head
- Service lockout at control panel
- Hydraulic power provided by high-efficiency, whisper quiet variable displacement pump system
- Modular design concept allows greater flexibility for custom applications







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### **SPECIFICATIONS**

#### **OPERATION**

 Automatically indexes, squares, compresses and straps or can be operated manually by pressing a single cycle button

#### **MACHINE OPENING**

(Optional sizes available)

• Height: Max. (52 in.) (1321 mm)

Min. (4 in.) (102 mm)

Width: Max. (58 in.) (1473 mm)
Min. (22 in.) (560 mm)

#### STRAPPING SIZE

- Steel strapping: 5/8" and 3/4" from .015" up to .023" thick
- Plastic strapping: <sup>5</sup>/<sub>8</sub>" and <sup>3</sup>/<sub>4</sub>" from .020" up to .050" thick

#### STRAP JOINT

• Up to 90% of strap strength (PET only)

#### COMPRESSION

 Up to 25,000 lbs. top compression and up to 21,000 lbs. side compression

# **STANDARD EQUIPMENT**

- Available VK30 polyester strapping head with floating head mount
- Available VS 11-LE sealless steel strapping head
- · Easy tilt head mount for ease of service
- Standard dispenser to suit your requirements
- · Control console fully prewired
- High-low platen stop
- Rack and pinion equalization for top and side compression
- 5 in. diameter solid steel reaction roller
- Total electro-hydraulic operation
- Custom configurations to suit your exact layout requirements
- Safety lock out system
- Platen mounted emergency tape switch
- Independent bunk locater device standard on machines without side compression

## **OPTIONAL EQUIPMENT**

- · Top and bottom edge protector units
- Single or multiple magazine bunk feed units available
- Side compression system
- VK30M polyester strapping head and powered head float system for high tension applications
- Multiple dispenser options for standard and jumbo coil configurations
- Freestanding automatic top bunk applicator
- Common sided option
- Short package option



### **MODEL VK30 POLYESTER STRAPPING HEAD**

- · Heavy duty strapping head for lumber applications
- Direct drive system delivers high tension with no belts or clutches
- · Fastest heavy duty strapping head on the market
- Precision thermocouple heater blade control allows consistent seals regardless of ambient temperature



#### **VS 11-LE SEALLESS STEEL STRAPPING HEAD**

- · Rugged and reliable, electronically actuated head, with floating head mount
- · Sealless sytem for cost savings
- Servo technology for high speed and reliability with steel strapping

