



Quality Management System

Having been assessed in accordance with the requirements of the
Samuel, Son & Co. Inc. Quality Management System Criteria
as outlined in the Samuel Son and Co. Ltd Corporate Quality Management System Policy Manual: *

Samuel Son & Co., Inc.
10 Arch St.
Carnegie, Pennsylvania.
15106-2040 USA

Has been determined to have in place an effective Quality Management System which meets the above criteria with the following scope:

Metal processing and distribution company that holds stock of aluminum, stainless steel and carbon products in coil, sheet, plate, bar, tube, pipe and extrusion.

A handwritten signature in blue ink, appearing to read "T.R. Stevens", is written over a horizontal line.

T.R. Stevens, Vice-President, Quality Assurance

A handwritten signature in blue ink, appearing to read "James A. Frank", is written over a horizontal line.

Samuel Corporate/ Divisional Internal Quality Lead Auditor

Date of Original Compliance: **June 16th, 2009**

Date of Current Compliance: **June 16th, 2009**

Certificate Expiry Date: **June 16th, 2012**

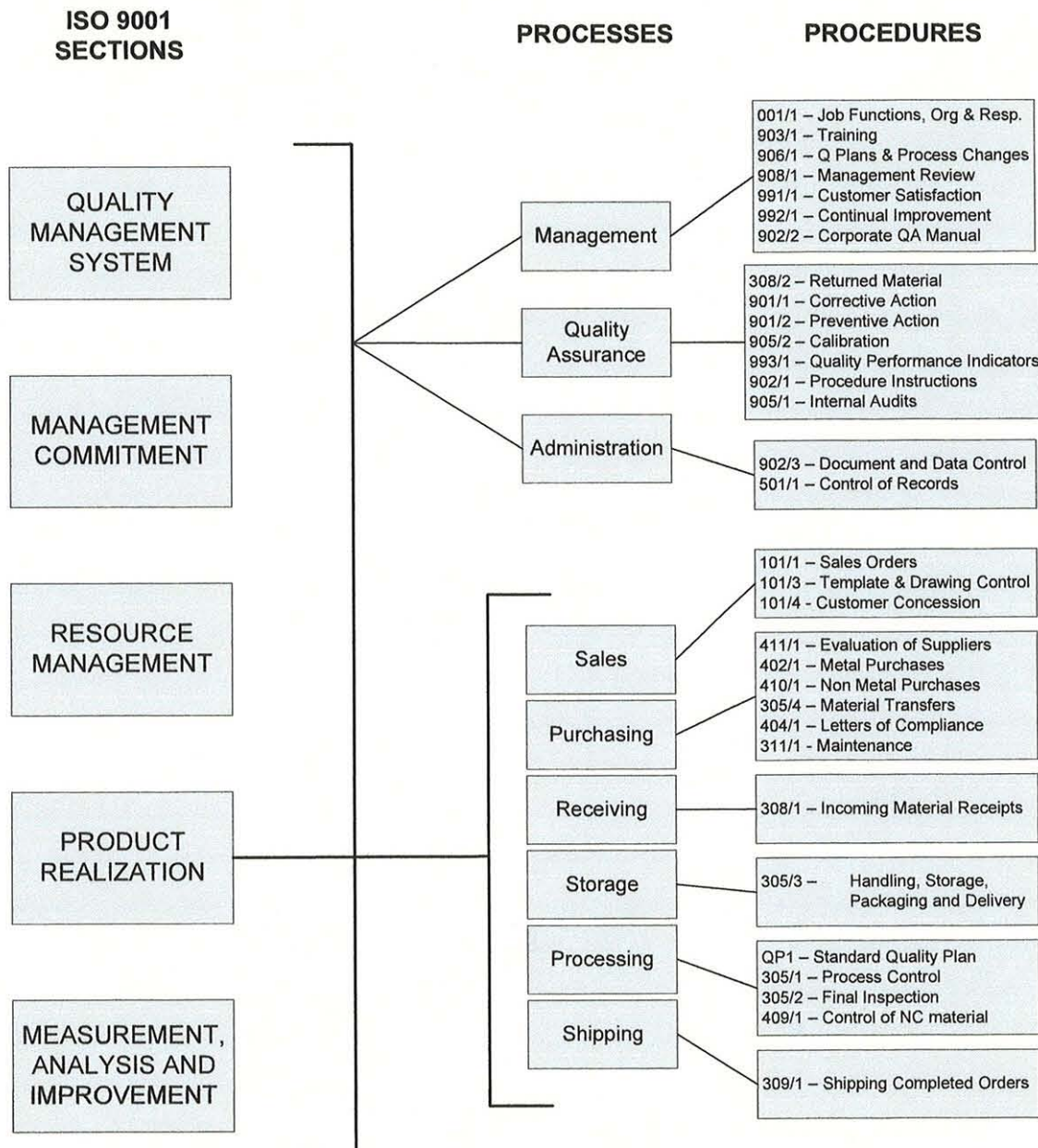
*See attached for outline of compatibility with ISO 9001-2008

Samuel Son & Co., Inc. 10 Arch St., Carnegie Pennsylvania has been audited internally to the Samuel Son & Co. Inc. Internal Quality Management System. This System, which is outlined in the Samuel Son & Co limited Corporate Quality Management System Policy Manual is based on and meets or exceeds the requirements of the ISO 9001-2008 Quality Standard.

The following scope applies to this location:

Metal processing and distribution company that holds stock of aluminum ,stainless steel and carbon products in coil, sheet, plate, bar, tube, pipe and extrusion.

The Quality Management System is comprised of a Corporate Quality Management System Policy Manual and documented division-specific procedures, work instructions and control plans as applicable. It has been implemented and judged to be effective through the internal audit using the process approach. Each of the processes listed below are comprised of linked activities which enable this organization to function effectively.



Internal Auditor: *James A. Frick*

Date Approved: *June 16, 2009*