

SAMUEL ROLL FORM GROUP. FROM START TO FINISH.

With one of the most comprehensive roll forming and fabrication capabilities combined with exclusive engineering support, we are proud to offer a range of unparalleled, end to end services that will exceed your expectations.

PROVIDING END-TO-END SERVICES

For over 40 years, Samuel Roll Form Group has provided robust roll forming and fabrication services for countless customers in countless industries. Thanks to our deep-seated commitment to customer service, continuous improvement and advanced technology, we're uniquely placed to meet our customers' diverse roll forming and fabrication needs. In fact, our collaborative approach and strong engineering acumen has garnered the loyalty of many businesses in variety of industries including heavy construction, rail, transportation, bridge, shipyards and marine.

AT A GLANCE

- Advanced Manufacturing
- State-of-the-art Equipment
- Robust Fabrication Capabilities
- Full Service Engineering Support
- New Product Development

END-TO-END SOLUTIONS FOR EVERY APPLICATION

Samuel Roll Form Group manufactures and stocks a host of metal products, including rail car parts and components, structural parts for bridges, marine barges, conveyor systems, hot and cold formed sheet piling, HP Bearing piles, piling connectors and accessories to name a few. Our advanced engineering, plasma cutting and fabrication capabilities also allow us to produce standard and custom-designed components for nearly every application.

STATE-OF-THE-ART EQUIPMENT

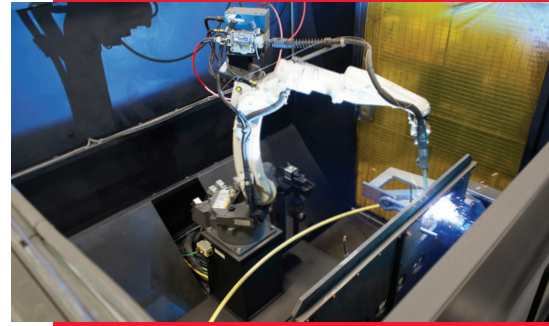
Our leading-edge machinery allows us to work with mild, high-strength and ultra-high strength steels—both uncoated and galvanized—as well as aluminum and stainless steel.

ADVANCED CAPABILITIES

- Roll forming capabilities from 0.040" to 0.625" thick and up to 68" wide
 - Inline mill: punching, notching, and welding
- Several hydraulic and mechanical press brakes with tonnage up to 1,000 tons and 21 ft long
 - Forming, punching, stamping, and notching
 - Capable of deep draw parts (1000 T has 24" of daylight)
- PythonX, a multi-axis robotic plasma cutter
- CNC HD Plasma table
- Tracer plasma unit
- Custom automated robotic weldline
- Robotic welding units
- GMAW, SMAW, FCAW, and Sub-arc Welding stations
- Steel bar cutters and bending tables
- CNC Drill units
- Full line of cutting resources

INNOVATIVE APPROACHES AND ENGINEERING EXPERTISE

Our leading engineers make it a priority to uncover innovative solutions to your most pressing metal challenges. We help our customers develop unique products that outperform those used by the competition—at a fraction of the cost. Our collaborative approach has resulted in superior parts integration (by creating one part to replace multiple assemblies) as well as reduced joints and less assembly, resulting in improved product quality and strength with fewer labor hours. Plus, with seamless delivery to your job site, you can rest assured that you'll receive the products you need, when you need them.



ABOUT SAMUEL

Founded in 1855, Samuel, Son & Co., Limited, is a family-owned and operated, integrated network of metal manufacturing, processing and distribution divisions – providing seamless access to metals, industrial products and related value-added services. We leverage our industry expertise, breadth of experience and the passion of our people to help drive success for North American business – one customer at a time.