

HEAD TOLERANCES

ASME F&D*			STANDARD F&D*		
Head Dia Inch	Circumference Tolerance	OAH Tolerance*	Head Dia Inch	Circumference Tolerance	OAH Tolerance*
14-97	+/-0.125	OD x .006	14-97	+/-0.125	OD x .006
98-177	+/-0.188	OD x .006	98-180	+/-0.188	OD x .006
178-179	+/-0.189	OD x .006			
180	+/-0.190	OD x .006			
2:1 ELLIPTICAL			80% - 10%		
Head Dia Inch	Circumference Tolerance	OAH Tolerance*	Head Dia Inch	Circumference Tolerance	OAH Tolerance*
18-97	+/-0.125	OD x .006	18-97	+/-0.125	OD x .006
98-144	+/-0.188	OD x .006	98-144	+/-0.188	OD x .006
FLANGED ONLY*			SHALLOW F&D*		
Head Dia Inch	Circumference Tolerance	OAH Tolerance*	Head Dia Inch	Circumference Tolerance	OAH Tolerance*
18-97	+/-0.125	OD x .006	14-97	+/-0.125	OD x .006
98-180	+/-0.188	OD x .006	98-180	+/-0.188	OD x .006
HIGH CROWN			DISHED ONLY		
Head Dia Inch	Circumference Tolerance	OAH Tolerance*	Head Dia Inch	Circumference Tolerance	OAH Tolerance*
18-97	+/-0.125	OD x .006	18-97	+/-0.125	OD x .006
98-168	+/-0.188	OD x .006	98-180	+/-0.3125	OD x .006

* Minimum OAH Tolerance is .125

For Hemispherical, Toriconical, Cones and Special Heads please contact: LZR FIT Customer Care | 715.453.5326 | info@lzrfit.com

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